

PUBLIC

AUCTION

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PLANT CLOSED

RUBBER ROLLS INC.

50 Rockwood Lane – Meadowlands (Washington), Pennsylvania 15347
30 Miles south of Pittsburgh, PA

SALE DATE: WEDNESDAY, NOVEMBER 6TH, STARTING AT 9:00 AM

INSPECTION: TUESDAY, NOVEMBER 5TH, FROM 10:00 AM TO 4:00 PM



28" x 68" Adamson United Three-Roll Calendar Processor



80" x 16' Safop Leonard Model 1500-TR Heavy Duty Lathe w/ Grinding Attachment



28" x 168" Hercules Model SPM 710X4000 Engine Lathe



64" X 240" Remco Rollmaster Strip Builder w/3.5" David Standard Rubber Extruder



(2) 25' Gussett Vulcanizing Autoclaves



28" x 18' South Bend Roll Grinder



(3) Winding/Strip Building Lathes to 80" X 20'



60" x 22' Monarch Engine Lathe



36" x 240" Meuser & Co. Engine Lathe w/ Sander Attachment



40" x 19' Monarch Model 32" NN Engine Lathe

RUBBER MILLS

28" x 68" Adamson United Three-Roll Calendar Processor; s/n A4614E, w/ (3) 28" Dia. X 68" Heated & Cooled Rolls, Variable Speed Independent Drives, Hydraulic Lift for Top Roller Assembly Powered by (2) 75-HP Electric Motors, Computerized Drive Control, Budzar Model 3WT-575-C Heating & Cooling System; s/n 200804-13798, **See info on website (Rebuilt 2007)**

18" x 60" Stewart Bolling Unitized Base Rolling Mill; s/n 7492, (2) 18" Dia. X 60" Water Fed Rolls, Bottom Catch Tray, 75-HP DC Motor, Manual Controls, Lighted Vent Hood, Sprinkler System, Exhaust System, Curtis Wright Control Panel (Heated from Building Boiler System)

18" x 60" Stewart Bolling Rolling Mill; s/n 6692, (2) 18" Dia. X 60" Water Fed Rolls, Bottom Catch Tray, 75-HP DC Motor, Manual Controls, Lighted Bent Hood, Sprinkler System, Exhaust System (Heated from Building Boiler System)

RUBBER STRIP BUILDUP SYSTEM

3.5" Davis-Standard Model DS-REV3.5IN-3.5 Rubber Extruder; s/n 57944, 3.5" Screw Dia., 17.39:1 Gear Ratio, Vented Barrel, 158-HP Motor, 10,000 PSI Max at 250 Degree, 3-Zone Heaters, Digital Controls, Pneumatic Feed Arm (New 1996)

64" x 249" Remco Model Rollmaster 200 Series Model USB-HD264 Strip Building Machine; s/n W-460-30-085, 16" Chuck, Tailstock, 7.5-HP Motor

GRINDER GROOVER

30" x 190" Remco Model GG130x190 Programmable Grinder Groover; s/n 731-460-E89 (440Vac), 30" Max Roll Dia., 190" Max Roller Length, 10-HP Grinder, 230/480 Vac

LATHES - LIGHT DUTY FINISHING / WRAPPING

80" x 20' Mfg. Unknown Strip Building Lathe; Variable Speed Control w/ 4-Speed Transmission, 15" 3-Jaw Chuck, Tailstock

45" x 20' Lodge & Shipley 24" Sliding Bed Belt Driven Lathe; 14" 3-Jaw Chuck, Tailstock

30" x 20' Mfg. Unknown Spiral Winder Roll Wrapper; Sliding 13" 5-Jaw Chuck, Mechanical Adjustable 13" 5-Jaw Chuck, 30" Dia. Nylon Wrapping Head, Mounted on 40' Steel Frame Base

LATHES - MACHINING / GRINDING

80" x 16' Safop Leonard Model 1500-TR Heavy Duty Lathe w/ Grinding Attachment; s/n 7313, 450 RPM Spindle Speed, 60" 4-Jaw Chuck, Tailstock, Grinder Attachment w/ Exhaust, Way Covers

60" x 22' Monarch Engine Lathe; s/n 46883-NC, Approx. 50" Swing Over Cross Slide, Approx. 60" Swing Over Bed, 1,200 RPM, 18" 4-Jaw Chuck, Tailstock, Updated Electronic Drive LED Display

40" x 19' Monarch Model 32" NN Engine Lathe; s/n 32078, 300 RPM, 36" 4-Jaw Chuck, Tailstock

36" x 240" Meuser & Co. Engine Lathe w/ Sander Attachment; s/n 33119, 1,000 RPM, 22" 4-Jaw Chuck, Tailstock

32" x 120" American Pacemaker 16x126 Engine Lathe; s/n 441C, 1,000 RPM, 15" 4-Jaw Chuck, Tailstock

30" x 15' Meuser & Co Model M4L Engine Lathe; s/n 43886, 1,000 RPM, 27" 4-Jaw Chuck, Tailstock, Taper Attachment

30" x 12' Progress Model N625 Engine Lathe; s/n 5804, 700 RPM, 24" 4-Jaw Chuck & Tailstock

28" x 168" Hercules Model SPM 710X4000 Engine Lathe; s/n 1996450, 1,000 RPM, 15" 4-Jaw Chuck, Tailstock, Threading, Taper Attachment (New 1996)

28" x 18" South Bend Roll Grinder; s/n 118AM, 500 RPM, 22" 4-Jaw Chuck, Tailstock, Grinder Attachment w/ 16" Wheel, Splash Guard, Coolant System

28" x 12" South Bend Roll Grinder; s/n 36AM, 500 RPM, 12" 4-Jaw Chuck, Tailstock, Grinder Attachment w/ 16" Wheel, Splash Guard, Coolant System

24" x 10' South Bend Engine Lathe w/ Grinding Attachment; s/n 21129801058, 1,000 RPM, Approx. 16" 4-Jaw Chuck, Tailstock, 16" Wheel

24" x 80" Bove & Emmes Machine Co. 24" Belt Driven Lathe

COMPRESSION MOLDING PRESSES

(3) French Compression Molding Presses; s/n PH34276 w/ 38" x 36" Platen, s/n PH30383 w/ 24" x 24" Platen, s/n PH42385 w/ 30" x 24" Platen, Heated Platens

Erie Mill & Press Co. 12" x 14" Up-Acting Hydraulic Press; s/n 443, Hydraulic Heated Platen **Shop Built Horizontal Hydraulic Press;** 4" Dia x 36" Long Hydraulic Cylinder, 15-HP Electric Motor, Hydraulic Tank, 10"W x 25'L Steel Frame & Adjustable Back Stop

(3) Hydraulic Pump Systems; Hydraulic Reservoirs, 30-HP Electric Motors, Hydraulic Pumps, Oil Coolers, Filters, & Valves

EEMCO Hydraulic Rubber Guillotine; s/n 64-611, w/ 32" Cutting Width

AUTOCLAVES

6' x 25' Gussett Vulcanizing Autoclave; Job No. B8430, 400 Max W Temp

40" x 25' Gussett Build No. 586 Vulcanizing Autoclave; 125 Max WP Temp, 400 Max W Temp

OVENS

Despatch Oven Co. No. 1 Roll-In Natural Gas Oven; s/n N/A, 20" x 7' x 6', 750,000 BTU Cap. Per Hour, 500 Degree F Max Temp., Control Panel w/ Chart Recorder

Despatch Oven Co. No. 4 Dry Heat Urethane Oven; s/n N/A, 4.5" x 6' x 5' (Inside) Electric Oven; s/n 92481, 68KW

URETHANE EQUIPMENT

Max Machinery Inc. Model 605-040-110 Urethane Processing System; s/n 049011, 600 Series Elastometer Processing System, Valve Control Regulating Panel to Control Nitrogen & Urethane Feed Mix, (2) Resin Tanks, (2) Curative Tanks, Color Tank, Cleaning Tank & Agitator Tank, All Electrically Heated

Automatic Process urethane Processing Machine; s/n 3032635, Control Panel, (2) Resin Tanks, Curative Tank

Mixco Pneumatic Drum Mixer; s/n 807669PSP **(2) Silicon Injection Molders, See catalog for details**

DUST COLLECTORS / BLAST EQUIPMENT

AAF International Model Optiflow - 4RC32 Cartridge Dust Collector; s/n 98-0290, 30-HP Blower

Media Recovery System for Blast Room Including; Hoppers & Chamber

30" x 48" Clemco Mini Hone MCY-3048 Abrasive Blast Cabinet

Aerology Air Filtration System; 6' Dia. X 10' High Cyclone Dust Collector, (2) Aerology25" x 60" x 50" Cabinets

30-HP New York Blower Unit

FORKLIFTS AND RELATED

8,000 Lb. Toyota LP Gas Solid Tire Forklift
6,000 Lb. Caterpillar Model T60C Solid Tire LP Gas Forklift; s/n 90M784, 2-Stage Mast, 48" Forks, Side Shift

5,000 Lb. Hyster Model H50XM Cushion Tire LP Gas Forklift; s/n H177B46009A, 2-Stage Mast, 42" Forks

5,000 Lb. Caterpillar Model T50B Solid Tire LP Gas Forklift; s/n 14N3701, 3-Stage Mast, 185" Lift Height, 48" Forks, Side Shift

3,000 Lb. Mitsubishi LP Gas Solid Tire Forklift

AIR COMPRESSORS, CHILLER, BOILERS

Miura Model LX-200 Steam Boiler; s/n 475451835, 400 Degree F Max, 6,900 Lbs/Hr, 15-HP Pump (New 2005)

Orr & Sembower Powermaster 3015001 Steam Boiler; s/n 5612553, 125-HP, 4M BTU/Hr.

16-HP York Shipley Model VTB-16 Boiler
Thermal Care Model 8WMX Air Cooled Chiller; s/n CB949L9, 50-HP Motor, Trenton Products 6-Fan Heat Exchanger

100-HP Gardner Denver Model EAPQMC Air Compressor; s/n NQ1994

(2) 25-HP Ingersoll Rand Rotary Screw Air Compressors

11 1/4" x 9" Joy Water Pump; 100 PSI, 450 RPM, 75-HP Electric Motor; s/n 59167

2.5-HP Central Pneumatic Air Compressor

5.5-HP Craftsman Air Compressor

Hankinson Model E500A Air Dryer

SALE DATE: WEDNESDAY, NOVEMBER 6TH STARTING AT 9:00 AM



18" x 60" Stewart Bolling Unitized Base Rolling Mill



(3) French Oil Heated Platen Compression Molding Presses



30" x 190" Remco Model GG130x190 Programmable Grinder Groover

BRIDGE / JIB CRANES AND RELATED

(3) 5 Ton x 55' Approx. Span PDS Underhung Overhead Bridge Cranes
(3) 12' Arm Free-Standing Jib Cranes to 1 Ton by Bushman & Gorbel
Various Lifting Equipment, Spreader Bars, Slings, Cables, Straps and Related

MISC. MACHINERY AND SHOP EQUIPMENT

5,000 Lb. Digital Platform Scale; 48" x 48" Platform, Fairbanks Model FB1100
100 Ton and 60 Ton Wheel Pullers
15 Ton USM Hytronic Model B Clicker Press; s/n 2911, 2 5/8" Stroke, 6 1/8" Daylight, Spring Arm, 18" x 40" Beam Size, w/ 20" x 40" Table
24" Grob Brothers Type NS24 Vertical Metal Cutting Band Saw; s/n 575
15" Wells Model 600 Horizontal Metal Cutting Band Saw; s/n 8618
Miller Deltaweld 450 Welder w/ Wire Feed
Thermal Arc Model Mega-Arc 300 Electric Welder
Oster Model 433 Pipe Threader
Zep 24" x 45" Parts Washer

Reco Model BC Induction Bearing Heater
Small Grinders, Drills, Sanders, Tools and Related

SHOP EQUIPMENT

Shop Equipment Including: (30) Sections Pallet Rack, Banding Outfits, Carts, Fans, Tools, Machine Accessories, Tooling and Related

LAB AND TEST EQUIPMENT

Shore Instrument Co. Type A Durometer Hardness Tester
Randall Stickney Anti-Log Thickness Micrometer
Blue M Electric Co. Model POM20 Electric Age Testing Oven; s/n DE111, 600 Degree Temp., 36" Wide x 30" High x 20" Deep
Fisher Scientific Model Isotemp 100 Series 126G Isotemp Oven; 19" High x 17" Deep x 26" Wide
Temco Model 1525 Oven; s/n J7K59, w/ Temcometer, 12" Wide x 12" High x 12" Deep
P&J Model 1000 Plastometer; s/n 1016
Fisher Scientific Jolley Bouncer Spring Scale w/ Calibrated Spring
100g Fisher Scientific Type DL Balance Scale

4,300g Shimadzu Libror Model EB-4300DW Digital Scale
Scott Testers Model L6 Tensile & Elongation Tester; s/n C5650

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> All Internet bidders must register for this auction at www.bidspotter.com at least 48-Hours Prior to the Sale Date, **if you do not you will not be approved.**



> All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000.00 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not be Approved. **Period.**



Despatch Oven Co. No. 1 Roll-In Natural Gas Oven



Miura Model LX-200 Steam Boiler

Items Being Added Daily. See [ww.cia-auction.com](http://www.cia-auction.com)



(3) 5 Ton x 55' Approx. Span PDS Underhung Overhead Bridge Cranes



(3) 12' Arm Free-Standing Jib Cranes to 1 Ton by Bushman & Gorbel



(5) Forklifts by Toyota, Hyster, and Cat Up to 8,000 LB



AAF International Model Optiflow - 4RC32 Cartridge Dust Collector



(3) French Oil Heated Platen Compression Molding Presses



Thermal Care Model 8WMX Air Cooled Chiller

PUBLIC PUBLIC

AUCTION

PLANT CLOSED

Rubber Roller and Molded Product Manufacturer Including Large Capacity Lathes, Remco Strip Builders, Autoclaves, Desma Molder, Compression Presses, Rubber Mills and Extruders, Toolroom and Support Equipment

RUBBER ROLLS INC.

50 Rockwood Lane
Meadowlands (Washington), Pennsylvania 15347
30 Miles south of Pittsburgh, PA

WED., NOVEMBER 6TH
STARTING AT 9:00 AM
INSPECTION: Tuesday, November 5th
from 10:00 AM – 4:00 PM



(12) Lathes up to 80" and 22'

Cincinnati Industrial Auctioneers Inc.
2020 DUNLAP STREET
CINCINNATI, OHIO 45214

Myron Bowling Auctioneers Inc.
P.O. BOX 369
ROSS, OHIO 45061

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(3) Rubber Mills



(2) 25' Gusseft Vulcanizing Autoclaves



Important Mail
TO BE DIRECTED TO THE ATTENTION
OF EXECUTIVE PERSONNEL

PUBLIC PUBLIC

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PLANT CLOSED

Rubber Roller Manufacturer, Lathes to 80" Swing and 20' Centers, Adamson 3-Roll Calendar (2007), Strip Builder w/ Davis Extruder, Roll Grinders, Rubber Mills, Ovens, Autoclaves and Support Equipment

RUBBER ROLLS INC.

50 Rockwood Lane
Meadowlands (Washington),
Pennsylvania 15347
30 Miles south of Pittsburgh, PA

TERMS OF SALE

All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a 25% deposit in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., is required on all purchases. Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. All balances are due at the conclusion of the sale. No merchandise may be removed while the sale is in progress. All bidders must comply with our Standard Terms of Sale, copies of which will be available at the sale site or can be obtained from our website.

DIRECTIONS

Off I-79 30 miles south of Pittsburgh and just north of Washington, PA. Use GPS for best results

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